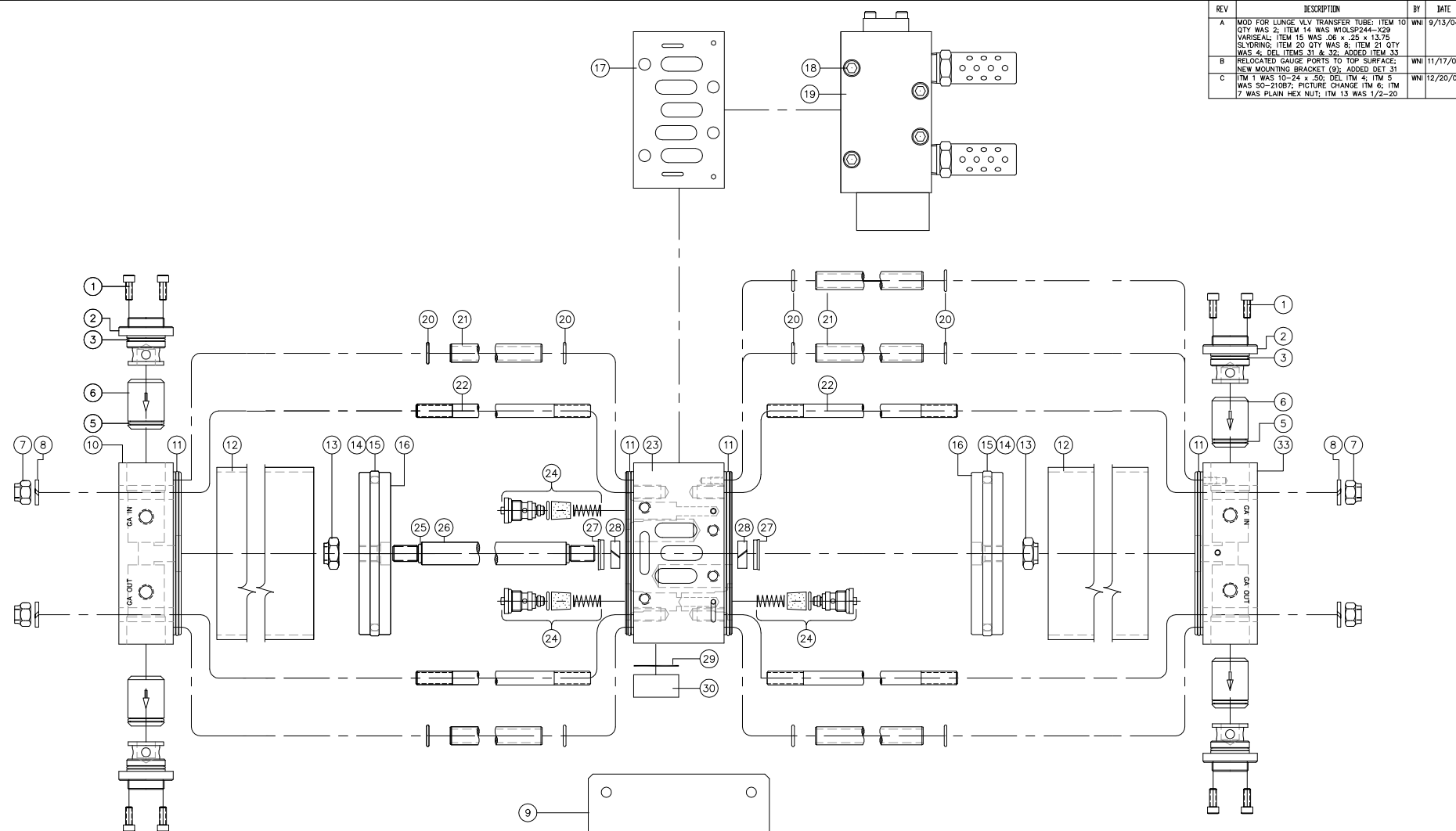


REV	DESCRIPTION	BY	DATE
A	MOD FOR LUNGE VLV TRANSFER TUBE: ITEM 10 QTY WAS 2; ITEM 14 WAS WDS:SP244-229 VARISEAL: ITEM 15 WAS .06 x .25 x 13.75 SLYDRING: ITEM 20 QTY WAS 8; ITEM 21 QTY WAS 4; DEL ITEMS: 31 & 32, ADDED ITEM 33	WNI	9/13/04
B	RELOCATED GAUGE PORTS TO TOP SURFACE; NEW MOUNTING BRACKET (9); ADDED DET 31	WNI	11/17/04
C	ITM 1 WAS 10-24 x .50; DEL ITM 4; ITM 5 WAS SO-210B7; PICTURE CHANGE ITM 6; ITM 7 WAS PLAIN HEX NUT; ITM 13 WAS 1/2-20	WNI	12/28/04



ITEM	QTY	PART NUMBER	DESCRIPTION
20	10	SO-014B7	O-RING
19	1	11461 V04-1008	VALVE ASSY, ISO-3 AP0
18	4	5/16-18 x 2.00	ISOC HD CAP SCR
17	1	11462 V04-5020	GASKET
16	2	11455 P30-5206	PISTON
15	2	11487	GLYDRING
14	2	SO-344B7	O-RING
13	2	7/16-20 NF THINFLEXLOC JAM NUT	
12	2	11454 P30-5205	CYLINDER TUBE
11	4	SO-046B7	O-RING
10	1	11451 P30-5203	ENDPLATE -1
9	1	11459 P30-5802	MOUNTING BRACKET
8	3	3/8	LOCKWASHER
7	8	3/8-24	FLEXLOC NUT
6	4	11350 M04-1002	CHECK VALVE
5	4	SO-020B7	O-RING
4			
3	4	SO-021B7	O-RING
2	4	11453 P30-5204	RETAINER, CHECK VLV
1	16	10-24 x .62	SOC HD CAP SCR

33	1	11485 P30-5210	ENDPLATE -2
32			
31	4	1/4-20 x .38	FLAT HD SCR
30	1	11235 P00-1206	ADAPTER BLOCK ASSY
29	REF	10333 V04-5001	GASKET
28	2	10645	SLYDRING
27	2	10886 M03-1008	VARISEAL
26	1	11456 P30-5207	ROD
25	2	SO-905B7	O-RING
24	3	10017 V04-1005	VALVE ASSY, 2-WAY
23	1	11450 P30-5401	CENTERPLATE
22	8	11458 P30-5209	STUD
21	5	11457 P30-5208	TRANSFER TUBE
ITEM	QTY	PART NUMBER	DESCRIPTION

NOTES
1 LIGHTLY APPLY WATERPROOF WHITE GREASE TO ALL SEALS AND MATING PARTS

INTERFACE DEVICES, INC.
230 DEPOT ROAD
MILFORD, CT 06460

SCALE: 1/2 TITLE: ASSEMBLY, LARGE AIR AMP
DWN BY: WNI
DATE: 11/21/03 REF:
SHT: 1 OF: 1 DWG NO: P30-1002 REV: C

ASSEMBLY PART NUMBER 11452