



REV	DESCRIPTION	BY	DATE
A	MOD FOR LUNGE VLV TRANSFER TUBE; ITEM 10 QTY WAS 2; ITEM 14 WAS W/10SP244-X29 VARISEAL; ITEM 15 WAS .08 x .25 x 13.75 SLYDRING; ITEM 20 QTY WAS 8; ITEM 21 QTY WAS 4; DEL ITEMS 31 & 32; ADDED ITEM 33	WNI	9/13/04
B	RELOCATED GAUGE PORTS TO TOP SURFACE; NEW MOUNTING BRACKET (9); ADDED DET 31	WNI	11/17/04
C	ITM 1 WAS 10-24 x .50; DEL ITM 4; ITM 5 WAS SO-210B7; PICTURE CHANGE ITM 6; ITM 7 WAS PLAIN HEX NUT; ITM 13 WAS 1/2-20	WNI	12/20/04
D	PIE CHANGE ITM 19 WAS 11461 V04-100B	WNI	8/29/11
E	DEL 29-30 (COVER BLOCK ASSY); ADD NEW 29 (MUFFLER); 3, 5, 20 NOW VITON	WNI	1/9/12

NOTES
 1 LIGHTLY APPLY WATERPROOF WHITE GREASE TO ALL SEALS AND MATING PARTS

ITEM	QTY	PART NUMBER	DESCRIPTION
33	1	11485 P30-5210	ENDPLATE -2
32			
31	4	1/4-20 x .38	FLAT HD SCR
30			
29	1	10430	MUFFLER, 1/8 NPT
28	2	10645	SLYDRING
27	2	10886 M03-1008	VARISEAL
26	1	11456 P30-5207	ROD
25	2	SO-904B7	O-RING
24	3	10017 V04-1005	VALVE ASSY, 2-WAY
23	1	11450 P30-5401	CENTERPLATE
22	8	11458 P30-5208	STUD
21	5	11457 P30-5208	TRANSFER TUBE

20	10	SO-014V7	O-RING
19	1	12216 V04-1013	VALVE ASSY, ISO-3 APO
18	4	5/16-18 x 2.00	SOC HD CAP SCR
17	1	11462 V04-52020	GASKET
16	2	11455 P30-5208	PISTON
15	2	11487	GLYDRING
14	2	SO-344B7	O-RING
13	2	10442	FLEXLOC NUT, 7/16-20
12	2	11454 P30-5205	CYLINDER TUBE
11	4	SO-046B7	O-RING
10	1	11451 P30-5203	ENDPLATE -1
9	1	11459 P30-5802	MOUNTING BRACKET
8			
7	8	10440	FLEXLOC NUT, 3/8-24
6	4	11350 M04-1002	CHECK VALVE
5	4	SO-020V7	O-RING
4			
3	4	SO-021V7	O-RING
2	4	11453 P30-5204	RETAINER, CHECK VLV
1	16	10-24 x .62	SOC HD CAP SCR

		INTERFACE DEVICES, INC. 230 DEPOT ROAD MILFORD, CT 06460
SCALE: 1/2	TITLE: ASSEMBLY, LARGE AIR AMP	
DWN BY: WNI		
DATE: 11/21/04	REF:	
SHT: 1 OF: 1	DWG NO: P30-1002	REV: E

ASSEMBLY PART NUMBER 11452